#### April 2018



# RISK CONTROL ACCG | GMA SAFETY THEME

LOCAL GOVERNMENT RISK MANAGEMENT SERVICES, INC., - A Service Organization of the ASSOCIATION COUNTY COMMISSIONERS OF GEORGIA and the GEORGIA MUNICIPAL ASSOCIATION

The Safety Theme program is designed to help you get an important safety message across to all employees in a simple-to-use format that can be completed each month.

#### **Monthly Poster Theme**

Make copies and post them wherever you will get the most impact.

DANGER

LOCKED

DO NOT REMOVE

# **Training Calendar**

#### Below 100

Morrow/Clayton County	April 17

#### **General Liability**

Tifton/Tift County	May 8
Macon/Bibb County	May 24
Cartersville/Bartow County	May 29

#### Safety Coordinator Module III

Tifton/Tift County (III)	April	10
Statesboro/Bulloch County (III)	April	11
Macon/Bibb County (III)	April	12
Cornelia/Habersham County (III)	April	17
Cartersville/Bartow County (III)	April	19

# Safety Theme Article

The article expands on the poster message for the month. Make copies and hand them out to each meeting participant.

NTEL

#### In This Issue:

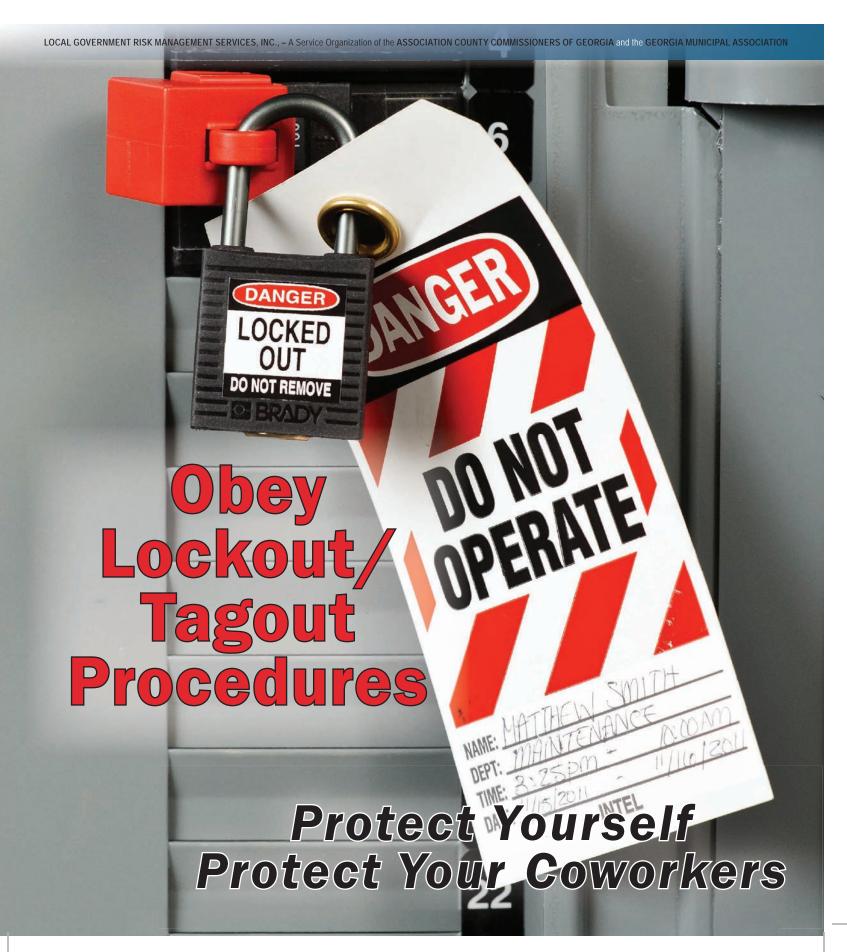
Participant Sign-In Sheets: Use the sign-in sheet to document your safety training.

#### Suggested Agenda for the Monthly Safety Meeting:

- >>> Assemble the participants.
- >>> Hand out copies of the article and pass around the sign-in sheet.
- >>> Read the Safety Theme aloud.
- >>> Discuss aspects of the theme relevant to the department, with examples. Ask for ideas and encourage participation.

April 2018







## Control of Hazardous Energy (Lockout/Tagout)

Checklist

# **Lockout/Tagout Checklist**

	YES	NO
Energy Control Program		
Your company has an energy control program that prohibits service or maintenance on powered equipment unless energy has been drained and lockout/tagout procedures performed		
<ul> <li>performed.</li> <li>All locations requiring lockout/tagout are identified.</li> <li>Lockout/tagout procedures are tested at least annually.</li> <li>Only trained authorized employees perform lockout and remove locks or tags.</li> </ul>		
Locks and Tags		
Locks are:		
Standardized throughout the facility		
Strong enough to withstand all but heavy force or tools		
<ul><li>Used only for lockout</li></ul>		
Durable enough for conditions where they're used		
<ul> <li>Identified with name of authorized employee who installs</li> </ul>		
and removes them		
Tags are:	_	
Used only when equipment can't be locked out		
Understood to be a warning only		
Standardized throughout the facility		
<ul> <li>Used for this purpose only</li> <li>Strong and dynable</li> </ul>		
<ul> <li>Strong and durable</li> <li>Marked with hold accurte mode warmings</li> </ul>		
<ul> <li>Marked with bold, easy-to-read warnings</li> <li>Identified when used with none of outhorized employee</li> </ul>		
Identified, when used, with name of authorized employee who installs and removes them		
Employee Training		
Authorized employees have been trained and know: Type and amount of energy their machines and equip-	<b></b>	
ment use		

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# Control of Hazardous Energy (Lockout/Tagout)

## Checklist

Continued	YES	NO
<ul> <li>How to control machine and equipment energy</li> <li>Specific lockout/tagout procedures</li> <li>Affected employees have been trained and know:</li> <li>Why energy control procedures are important and required</li> <li>Never to try to start locked or tagged equipment</li> <li>Never to remove, ignore, or bypass locks and tags</li> <li>Other employees have been trained and know:</li> <li>Never to try to start locked or tagged equipment</li> <li>Never to try to start locked or tagged equipment</li> <li>Never to try to start locked or tagged equipment</li> <li>Never to try to start locked or tagged equipment</li> <li>Never to try to start locked or tagged equipment</li> <li>Never to try to start locked or tagged equipment</li> <li>Never to remove, ignore, or bypass locks and tags</li> </ul>		
Lockout Procedures	-	-
<ul> <li>Authorized employees perform lockout procedures in this sequence:</li> <li>Identify machine energy type, its hazards, and control devices.</li> </ul>		
<ul> <li>Inform affected employees of planned lockout.</li> <li>Determine who has primary responsibility if service/</li> </ul>		
<ul> <li>maintenance is group assignment.</li> <li>Turn off machine or equipment.</li> <li>Locate and isolate all energy sources; get rid of stored</li> </ul>		
energy. Lock out energy controls (all members attach own locks during group service/maintenance).		
<ul> <li>Test operating controls, then return to "off" position.</li> <li>Perform service/maintenance.</li> <li>If energizing to test or position equipment, follow lockout</li> </ul>		
removal steps Repeat lockout steps after test/positioning. Before re-energizing, remove tools and be sure employees are safely away from equipment.		
<ul> <li>Reinstall machine guards.</li> <li>Remove lockout devices.</li> <li>Turn on energy and notify other employees.</li> </ul>		



## Control of Hazardous Energy (Lockout/Tagout)

Overview

# **Safety Issue:**

Machinery and electrical equipment must be shut off completely and prevented from being restarted while workers are repairing, maintaining, or cleaning equipment.

**E**very year people are injured, maimed, and killed in grisly accidents either because they have failed to disconnect the power source of machinery they are working on or because a fellow worker has restarted equipment, not knowing anyone was in harm's way. The procedures for securing power sources and alerting all persons that power is not to be restored are spelled out in the OSHA standard called Lockout/Tagout (or LO/TO).

## **Legal Issues**

#### OSHA regulation: 29 CFR 1910.147.

**Comments:** Citations for violations, many of them serious, of LO/TO procedures and training requirements have been numerous since the standard went into effect in 1990. The control of hazardous energy training regulations are generally among the OSHA's ten most frequently violated standards. This level of enforcement makes sense since the terrible tragedies that failure to secure energy causes are entirely preventable.

#### **Management Issues**

✓ **Basic definitions.** "Lockout" and "tagout" are two entirely separate procedures.

Lockout means placing a lock on the part of the machine that controls energy, such as a circuit breaker, disconnect switch, line valve or block.
 Tagout means attaching a tag that warns others not to start up the machine. Tagout may only be used together with lockout, unless it is impossible to lock out a particular piece of equipment.

✓ **Program elements.** Under this standard, employers must have a written energy control program that includes the following elements:

□ A list identifying all energy sources that require lockout/tagout

 Procedures to ensure that energy is fully drained before powered equipment is serviced or maintained
 Procedures to prevent machines from being

turned on or restarted accidentally

□ Assigning lockout responsibilities to specific authorized employees



# Control of Hazardous Energy (Lockout/Tagout)

#### Overview

□ Plans to test procedures annually and correct any problems.

✓ **Personnel designations.** In managing the program, you need to recognize three different categories of employees:

**1. Authorized** (qualified) employees are the only ones permitted to perform lockout procedures or remove locks or tags.

**2. Affected** employees are those who work with or around this equipment.

**3.** All other employees are those who may be in the area.

✓ **Procedures.** The standard is very particular, even in the locks and tags to be used. OSHA insists that one authorized employee perform the entire sequence of lockout/tagout procedures in a specific order. If a group performs service or maintenance, one employee has primary responsibility and all team members put on their own lock or tag.

## **Training Issues**

In addition to the usual hazard recognition, training needs to reflect the classification, in OSHA's terms, of the employee.

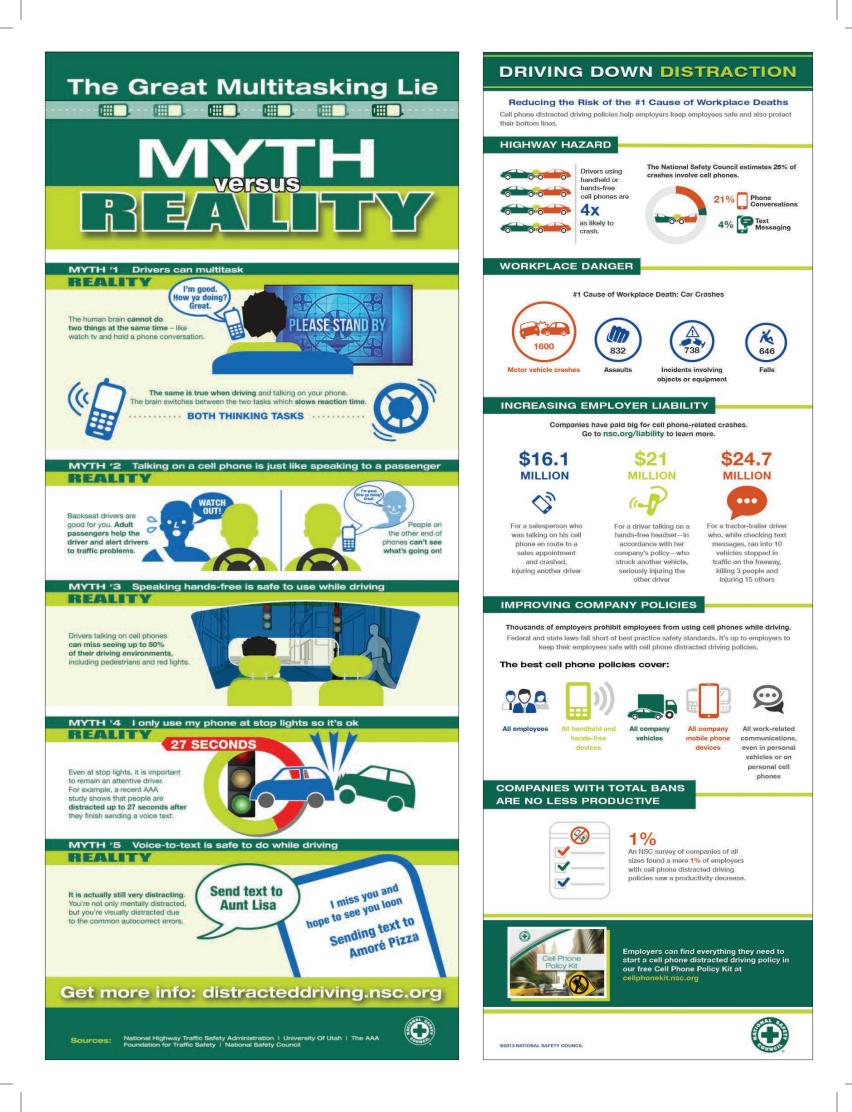
✓ **Authorized employees** have to know how to recognize hazardous energy sources and how to control them by using the proper procedures.

✓ Affected employees must learn not to clean, repair, or perform maintenance on any piece of machinery without first observing proper lockout/tagout procedures.

✓ All other employees need enough training to understand why they must never try to restart or energize equipment that's locked or tagged.

## **Take Action**

Authorized employees need in-depth knowledge of lockout/tagout procedures, and all employees must understand its purpose and importance. Be sure your workers know how to prevent unexpected energization—and possible tragedy. Use the quiz that follows, as well as the checklist, to test their understanding.





LGRMS RISK CONTROL ACCG | GMA Local Government Risk Management Services 3500 Parkway Lane . Suite 110 Norcross, Georgia 30092

A Service Organization of the Association County Commissioners of Georgia and the Georgia Municipal Association

This Issue:

# Lockout/Tagout Procedures Distracted Driving



